

Duplicate

Dart Aerospace Ltd.

Date: Monday, 8/20/2007 9:48:23 AM
User: Chantal Lavoie

Process Sheet

SP1.1

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 34113
Estimate Number : 11745
P.O. Number : *N/A*
This Issue : 8/20/2007 S.O. No. : *N/A*
Prsht Rev. : NC
First Issue : *N/A* Type : MACHINED PARTS
Previous Run : 33225
Written By :
Checked & Approved By :
Comment : Est Rev: A New Issue 06-01-06 JLM

Drawing Name : LUG ASSEMBLY
Part Number : D3394043
Drawing Number : D3394 REV A
Project Number : N/A
Drawing Revision : A
Material : *N/A*
Due Date : 8/27/2007

Qty: *20* Unit: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 D2423 Lug Extrusion



Comment: Qty.: 0.0735 f(s)/Unit Total: 2.9400 f(s)

D2423 Lug Extrusion

Batch: *B33310 C207108120*

2.0 BAND SAW BAND SAW



Comment: BAND SAW

Cut Blank to .850"

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

Send Blanks To: Metec/Mast Precision Machining

P/O: *4404*

Machine D3394-3 as per Dwg D3394

C207108120 (40)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

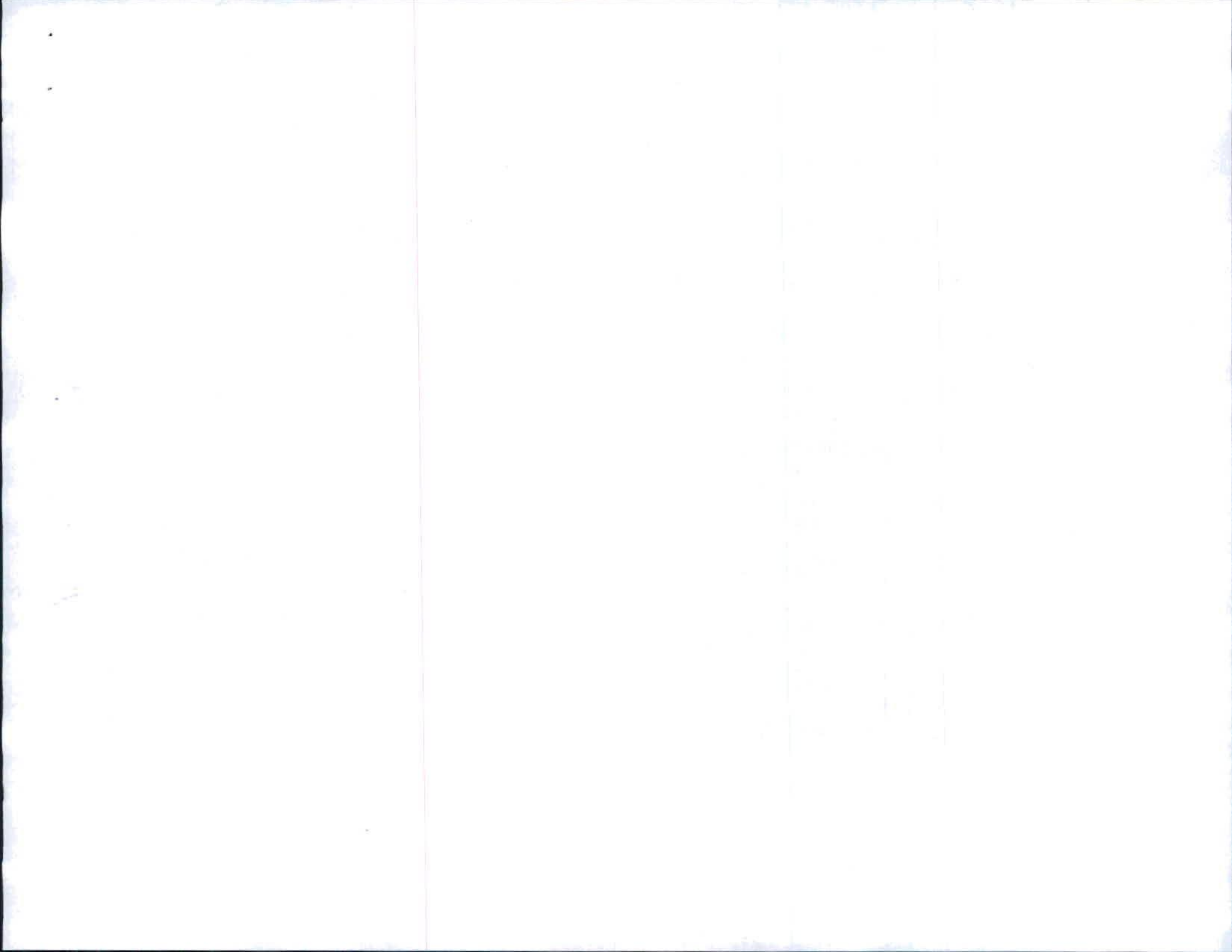
07/09/07 (20)

5.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

01/01/11 (20)



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY

Job Number: 34113

Part Number: D3394043

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1

Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

ml 070907

(20)

7.0

POWDER COATING

POWDER COATING

Comment: POWDER COATING
Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

Issue PO 4543

Paint Deflect Blue

ce

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

070911 (20)

9.0

MS3548993

GROMMET

Comment: Qty.: 2.0000 Each(s)/Unit Total: 80.0000 Each(s)
Pick:

Qty Part Number Description Batch
2 MS35489-93 Grommet m103688

mf 07-09-11

10.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D3394

mf 07-09-11 (20)

11.0

QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

070911 (20)

12.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:

070911 (20)

13.0

QC21

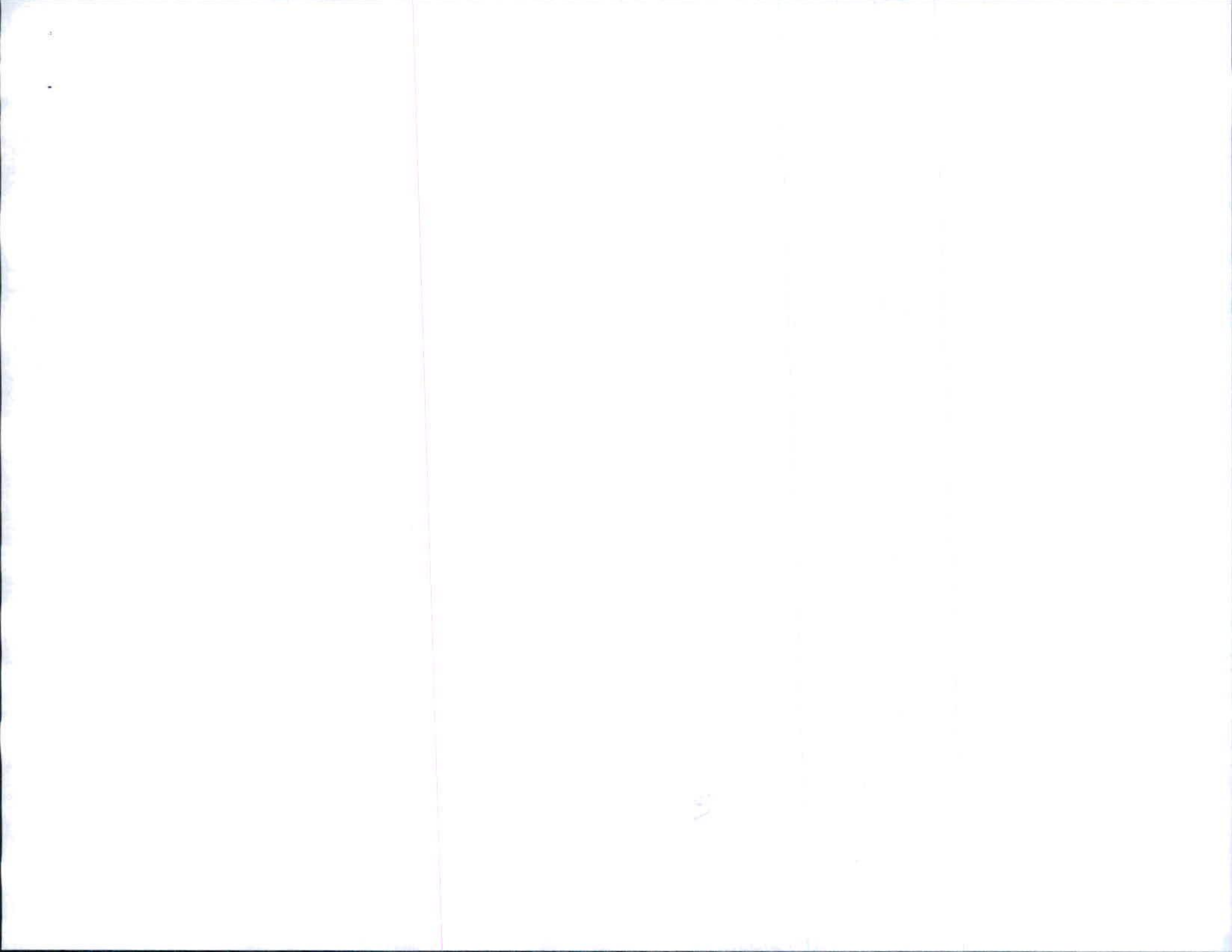
FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

070911 (20)

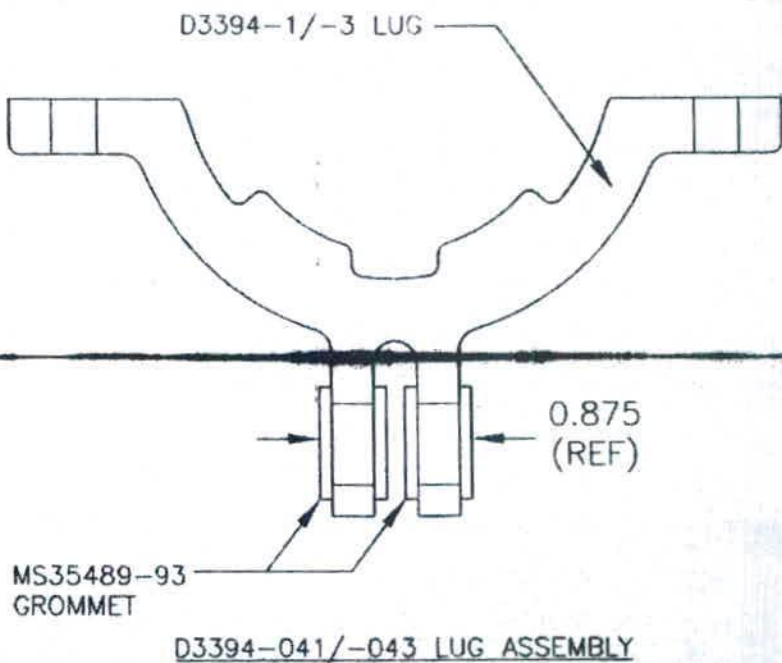
Job Completion

070911



DART

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD HAMKESBURT, ONTARIO, CANADA	
CHECKED	PH	APPROVED	PH	DRAWING NO.	D3394
DATE	05.02.14	TITLE	LUG	SHEET 1 OF 3	SCALE 1:1
A	05.02.14	NEW ISSUE			

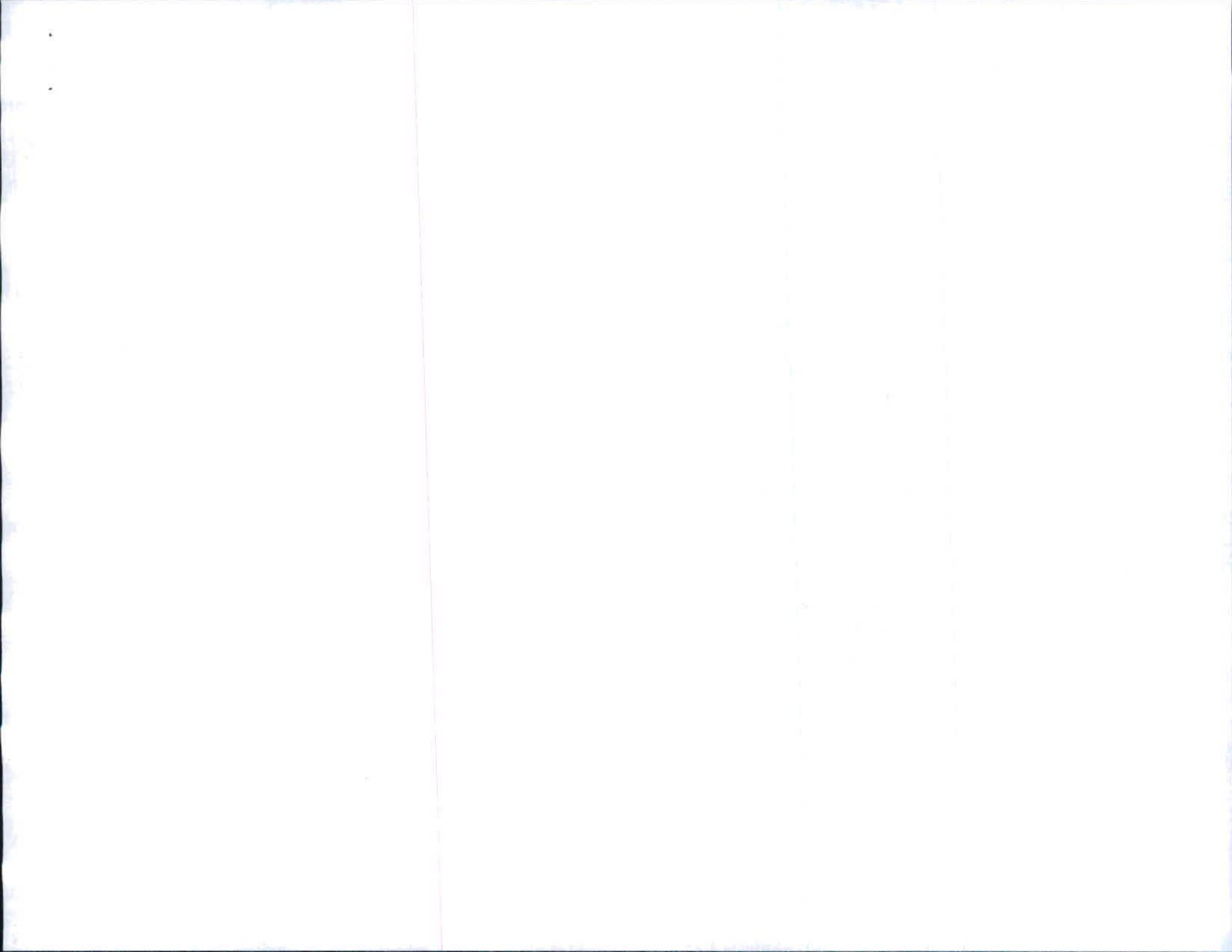


PARTS LIST FOR D3394-041/-043 LUG ASSEMBLY

QTY - 041	QTY - 043	PART NUMBER	DESCRIPTION
X		D3394-041	LUG ASSEMBLY
	X	D3394-043	LUG ASSEMBLY
1		D3394-1	LUG
	1	D3394-3	LUG
2	2	MS35489-93	GROMMET

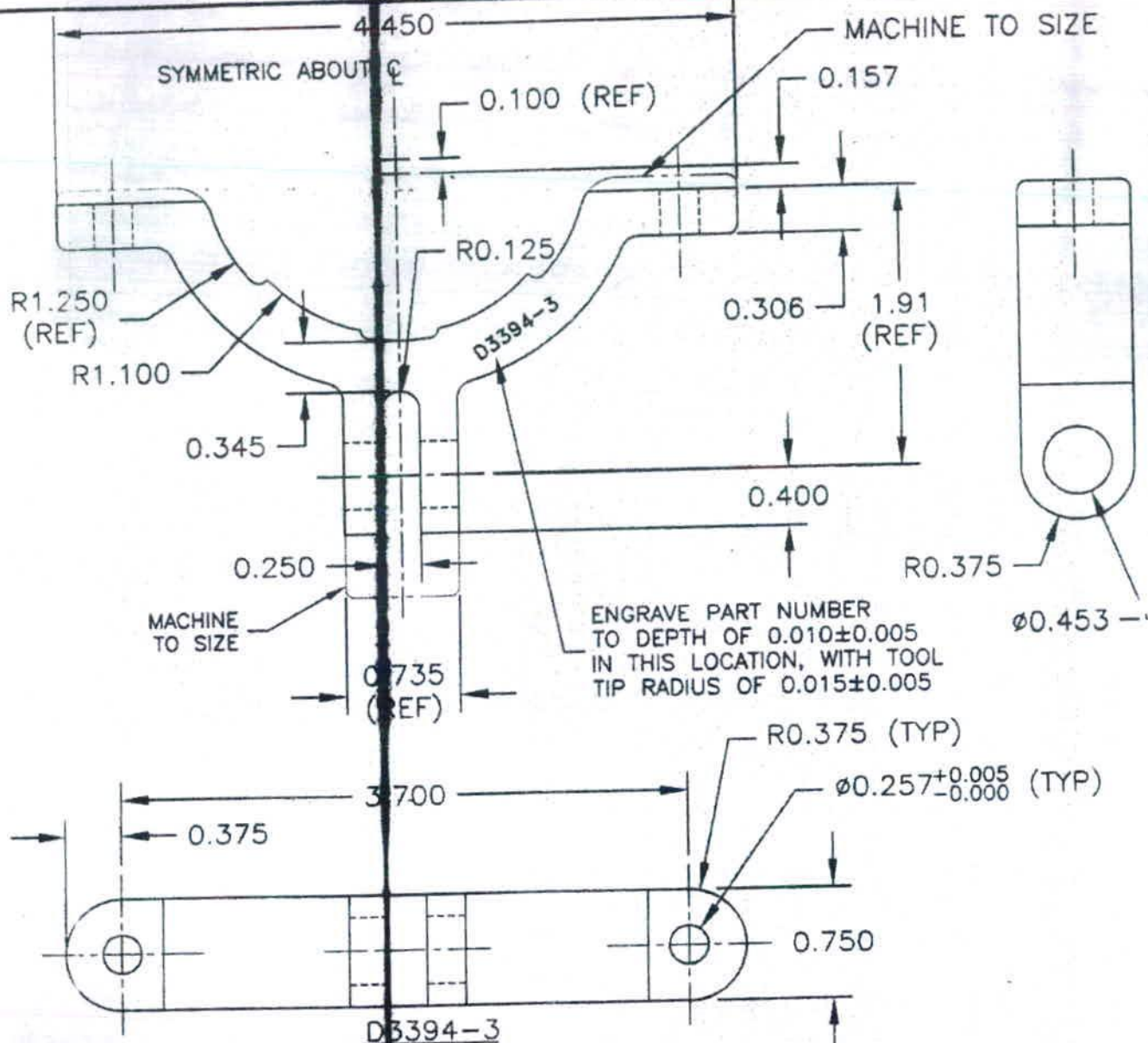
W/D: 3113

RELEASED
05/11/14



DART

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3394	REV. A
DATE	05.02.14			TITLE LUG	SHEET 3 OF 3
				SCALE 1:1	

**D3394-3 NOTES**

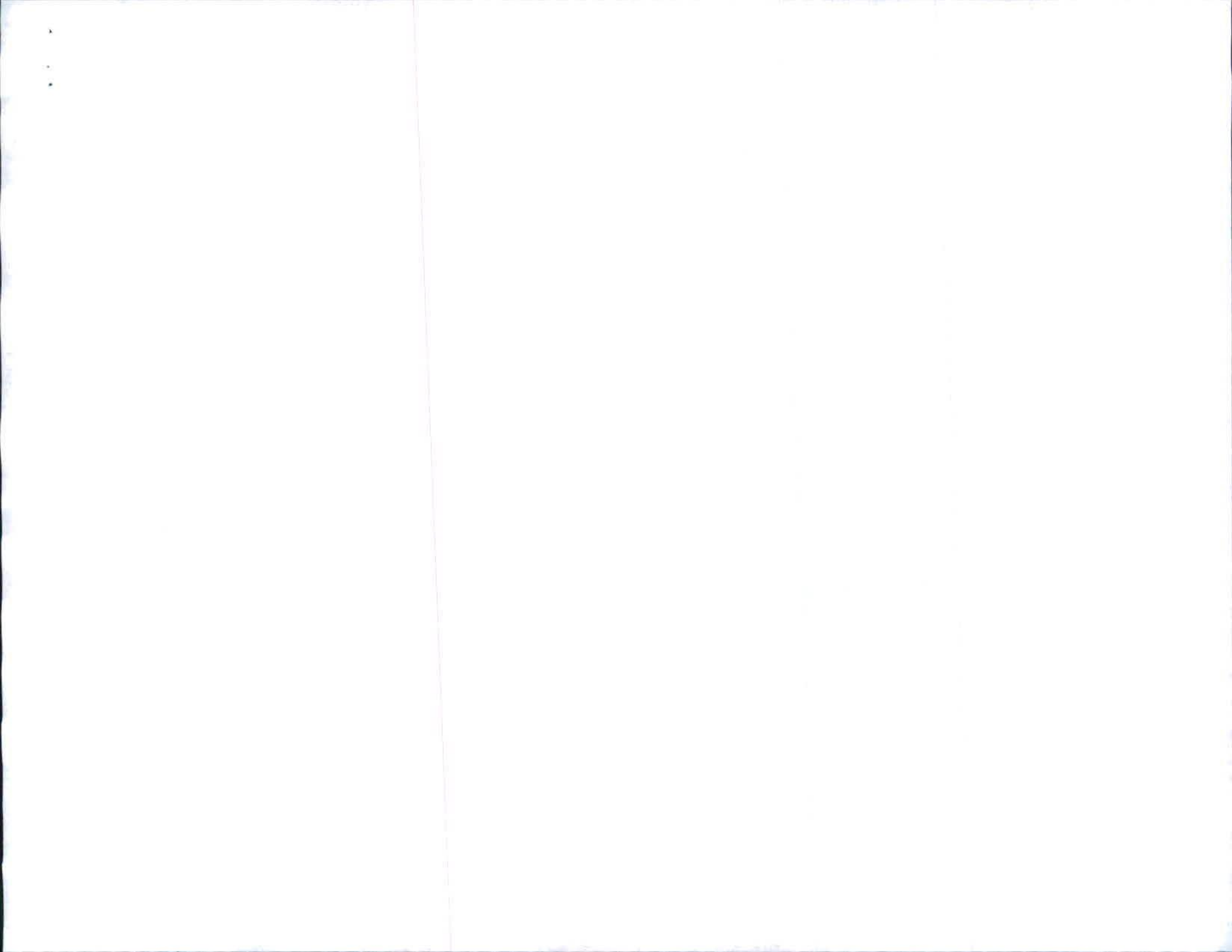
- 1) MAKE FROM EXTRUSION D2425
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

05.11.14

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20 Terry Fox Drive
Vankisek Hill, Ontario K0B 1R0
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.:

Date:

Page:

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Sold to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7		Ship to: Dart Aerospace Ltd. Att. Jean-Luc Ménard 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	
Order No.: 4404		Sold By: Walz, Christian D.	
Shipped By: our truck		Ship Date:	

Description		Unit	Ordered quantity	Backorder quantity
D3414 3	Lug Assembly, material supplied precut	Each	99	
D2731 3	Mounting Lug	Each	50	
D3394 3	Lug ✓	Each	40	20
<i>CP 07/09/07</i>				

